

## LWC White Back

- Light Weight Coated Triplex Board, White Back.
- Coat Weight: Top - 10 Bottom - 10 g/m<sup>2</sup>
- Basis Weights - 150 to 450 GSM

### BOARD CONSTRUCTION



Product Top view



Product Bottom view



### FEATURES:

White Lined Light Weight Coated White Back Board designed for value based printing and packaging. This has lower coating than the HWC White Back Board for Low Cost.

### USES:

For cost conscious Printing and Packaging applications in the Wedding cards, Greeting Cards, Visiting Cards, Pharmaceutical Packaging, and other high value added applications.



# LWC White Back (Technical Specifications)

- Duplex Board, White Back, Coat Weight: 10:10 g/m<sup>2</sup>
- Basis Weights - 150 to 450 GSM

Substance (GSM)	Caliper (microns)	Bulk (cc/gms)	Taber Stiffness (gm-cm)	
			MD	CD
230	267	1.16	32	13
250	295	1.18	52	21
285	342	1.20	76	31
300	363	1.21	92	38
320	390	1.22	110	46
350	427	1.22	140	58
380	468	1.23	185	77
400	496	1.24	210	88
<b>Tolerance: ±3%</b>	<b>Tolerance: ±5%</b>	<b>Tolerance:±5%</b>	<b>Tolerance: ±10%</b>	

Parameter	Unit	Value
Ply bond	J/m <sup>2</sup>	130 min
Smoothness	ml/min	120-160
Brightness	%	76 (±1)
Cobb Top	GSM	30-50
Cobb Bottom	GSM	40-60
Gloss at 75 deg	%	22 (± 3)
Moisture	%	6.0 - 8.0
IGT	Mts/sec	Min 0.7
		<b>Tolerance: ±3%</b>

**Please note:**

1. The tolerances are based upon 95% confidence limit and on laboratory results of random samples from mill.
2. The specifications are subject to change without any prior notice.
3. Brightness value as per ISO Standard shall be 3% higher than that in TAPPI Standard.
4. Paper board Machine Deckle: 315 cms to 325 cms.

## Venkraft Paper Mills Pvt Ltd., Unit – 2

Duplex Unit – Factory Address: 12<sup>th</sup> K.M., NH-7, Gopasandaram village, Kamandoddi (p.o.), Shoolagiri Union, Hosur-635109, Tamil Nadu, India.

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