

## Eco LWC / JR Bronze (GB)

- Ultra Light Weight Coated Duplex Board, Grey Back.
- Coat Weight: 6 g/m<sup>2</sup>
- Basis Weights - 150 to 450 GSM

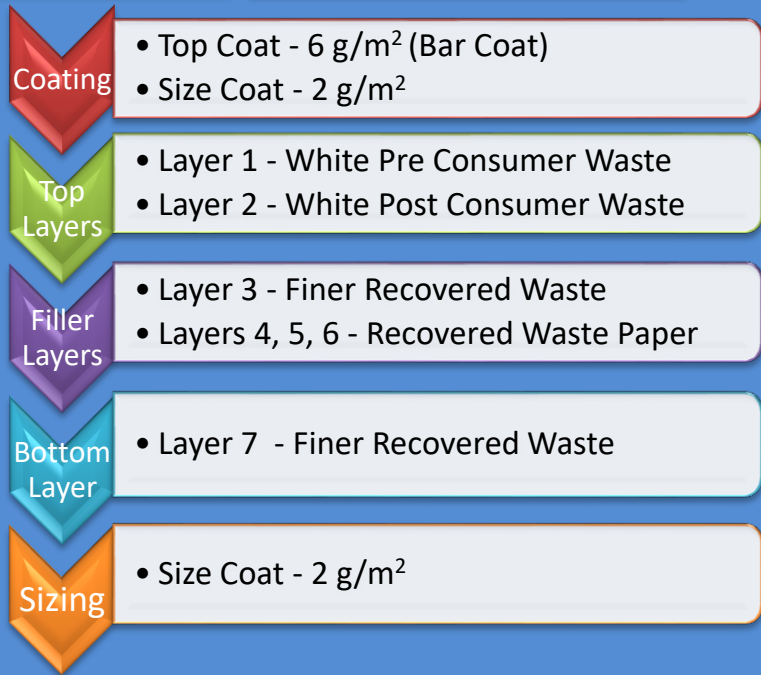
### BOARD CONSTRUCTION



Product Top



Product Bottom

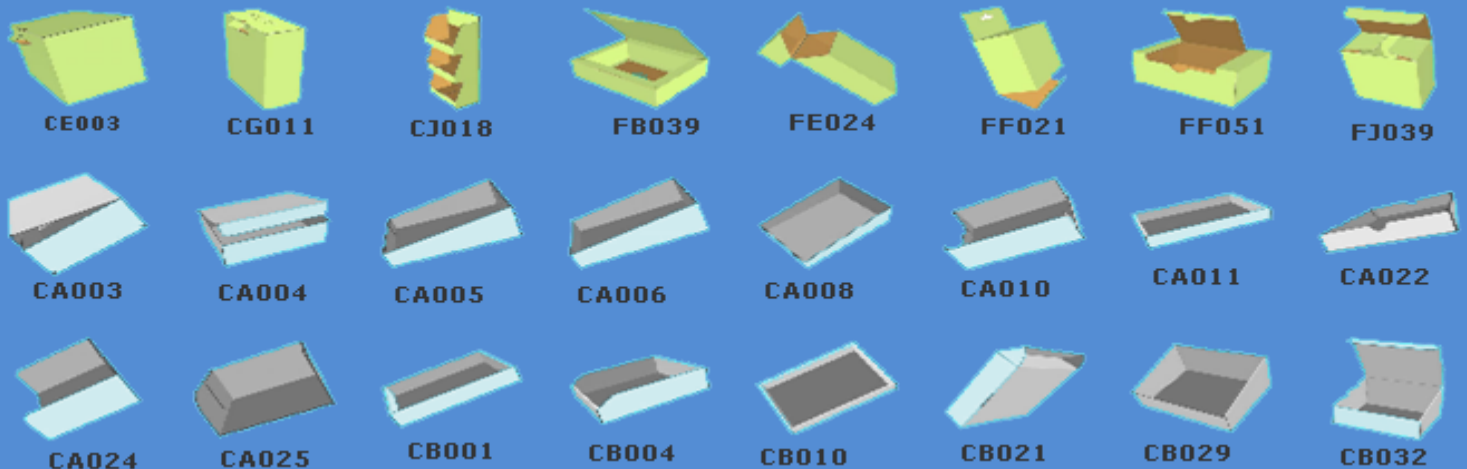


### FEATURES:

White Lined Ultra-Light Weight Coated Packaging Grey Back Board designed for various value oriented applications. This board is an economical option for customers For use in bulk distributed print products.

### USES:

For economic and cost conscious packaging solution the FMCG sector, Auto Industry, Textiles, Shoe Boxes, Match Inner Shells, Appliances, Consumer Durables, Point of Sale Display Cartons, Top Liner in Corrugated Boxes, Folding Box Boards – Mono Cartons etc.



# Eco LWC / JR Bronze (GB) Technical Specifications

- Duplex Board, Grey Back, Coat Weight: 6 g/m<sup>2</sup>
- Basis Weights - 150 to 450 GSM

Substance (GSM)	Caliper (microns)	Bulk (cc/gms)	Taber Stiffness (gm-cm)	
			MD	CD
180	220	1.22	22	9
200	244	1.22	29	12
230	288	1.25	55	22
250	313	1.25	65	26
285	359	1.26	93	37
300	381	1.27	105	42
320	410	1.28	120	48
350	455	1.30	160	64
380	494	1.30	180	72
400	524	1.31	230	90
450	594	1.32	325	130
<b>Tolerance: ±3%</b>	<b>Tolerance: ±5%</b>	<b>Tolerance:±5%</b>	<b>Tolerance: ±10%</b>	

Parameter	Unit	Value
Ply bond	J/m <sup>2</sup>	130 min
Smoothness (Bendsten)	MI/min	150-190
Brightness	%	74 (±1)
Cobb Top (60)	GSM	30-50
Gloss at 75 deg	%	12 (± 3)
Moisture	%	6 - 8.0
IGT	Mts /sec	Min 0.7
		<b>Tolerance:±3%</b>

**Please note:**

1. The tolerances are based upon 95% confidence limit and on laboratory results of random samples from mill.
2. The specifications are subject to change without any prior notice.
3. Brightness value as per ISO Standard shall be 3% higher than that in TAPPI Standard.
4. Paper board Machine Deckle: 315 cms to 325 cms.
5. Cobb is measured such that the entire testing is completed in 60 seconds and whatman filter is used for testing.

## Venkraft Paper Mills Pvt Ltd., Unit – 2

Duplex Unit – Factory Address: 12<sup>th</sup> K.M., NH-7, Gopasandaram village, Kamandoddi (p.o.), Shoolagiri Union, Hosur-635109, Tamil Nadu, India.

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