

JR Iron - UnCoated

- Semi White top, Grey Back Duplex Board
- Basis Weights - 150 to 450 GSM

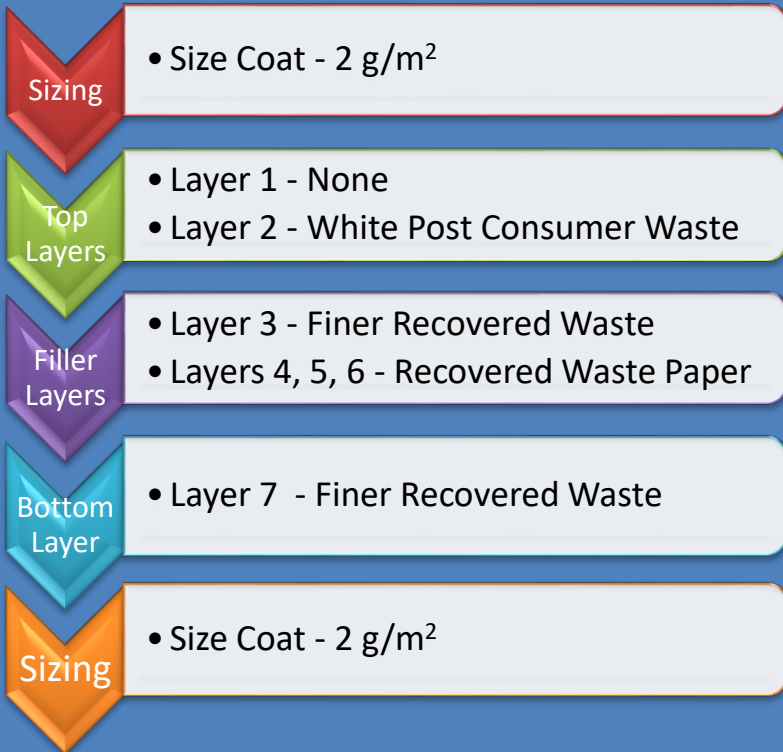
BOARD CONSTRUCTION



Product Top View



Product Bottom View

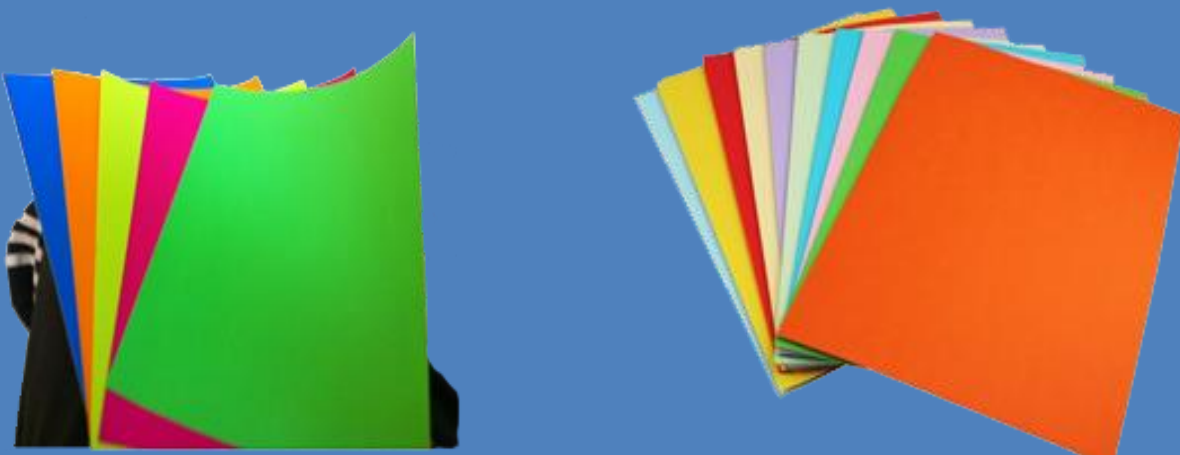


FEATURES:

Semi White Lined Un-Coated Packaging Chip Board designed for various low cost applications. This board is an economical option for customers for use in non printing applications.

USES:

For economic moderate quality packaging solution such as Match Inner Shells.



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(TECHNICAL SPECIFICATIONS)

- Semi White top, Grey Back Duplex Board
- Basis Weights - 150 to 450 GSM

Substance (GSM)	Caliper (microns)	Bulk (cc/gms)	Taber Stiffness (gm-cm)	
			MD	CD
180	216	1.20	13	5
200	240	1.20	24	10
230	278	1.21	33	13
250	308	1.23	60	24
280	350	1.25	82	33
300	375	1.25	95	38
320	400	1.25	105	42
350	441	1.26	130	52
380	486	1.28	170	68
400	520	1.30	200	80
450	590	1.31	240	96
Tolerance: ±3%	Tolerance: ±5%	Tolerance:±5%	Tolerance: ±10%	

Parameter	Unit	Value
Ply bond	J/m ²	130 min
Smoothness (Bendsten)	ml/min	280-320
Brightness	%	55 (±1)
Cobb Top (60)	GSM	30-50
Gloss at 75 deg	%	5.0 (± 1)
Moisture	%	6.0 - 8.0
IGT	Mts/sec	Min 1.1
		Tolerance: ±3%

Please note:

1. The tolerances are based upon 95% confidence limit and on laboratory results of random samples from mill.
2. The specifications are subject to change without any prior notice.
3. Cobb is measured such that the entire testing is completed in 60 seconds and whatman filter is used for testing.

Venkraft Paper Mills Pvt Ltd., Unit – 2

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